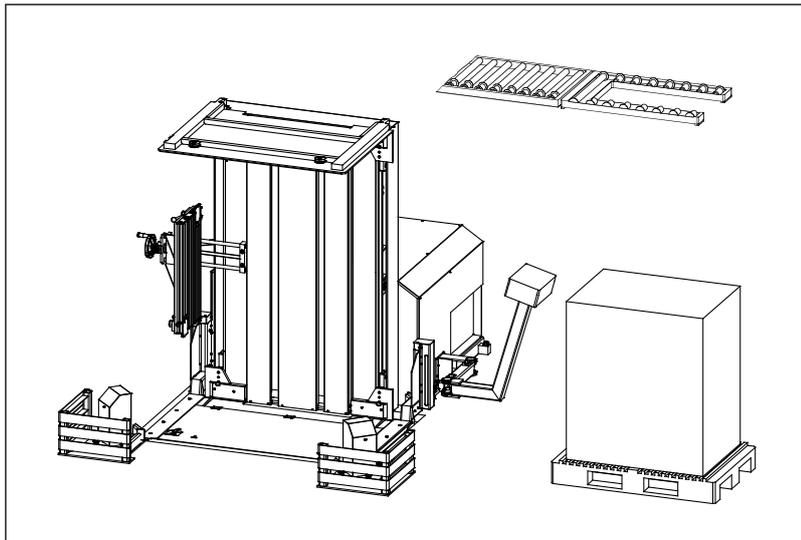


Pile Turner for Logistic Systems

Model SWH 125 RLA (200) - Logistics

- Transferring paper piles onto system pallets
- Airing, jogging and aligning the paper pile
- Central positioning of the paper pile on the system pallet



Performance

- The pile turner enables a throughput of 5 - 8 piles per hour
- The flexible use of the PLC offers a maximum of different operating sequences

Examples:

6 - 8 piles per hour for an exchange of pallets for piles supplied in turned position

5 - 6 piles per hour for an exchange of pallets by double turning

Technical Data

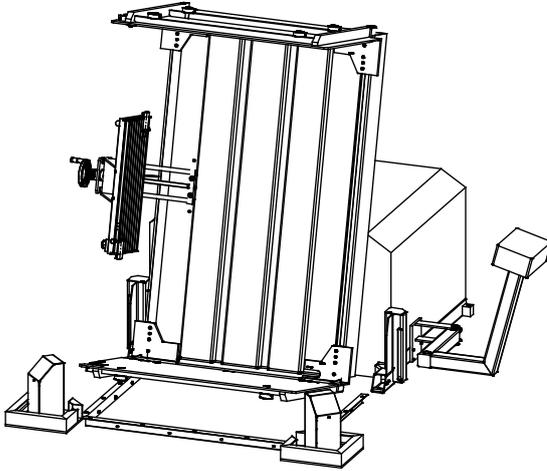
| | | |
|------------------|----|------|
| Platform width | mm | 1370 |
| Platform depth | mm | 925 |
| Max. pile height | mm | 2000 |
| Min. pile height | mm | 810 |
| Carrying power | kg | 1200 |

Equipment

- Airing equipment with two 3 kW blowers and two air jets
- Airing position in 15° tilted position of the turning unit
- Electrical air volume regulation at the control desk
- Vibrating unit for jogging the paper pile in 15° tilted position
- Platforms with pressure control flaps (pile is not compressed - air cushion is preserved). Controlled compression of the pile is possible
- Aligning gauge with spring stop ends
- Loading from the narrow / wide sides
- Danger zone on the narrow and wide side is secured by safety light barriers

Different Versions

Version E

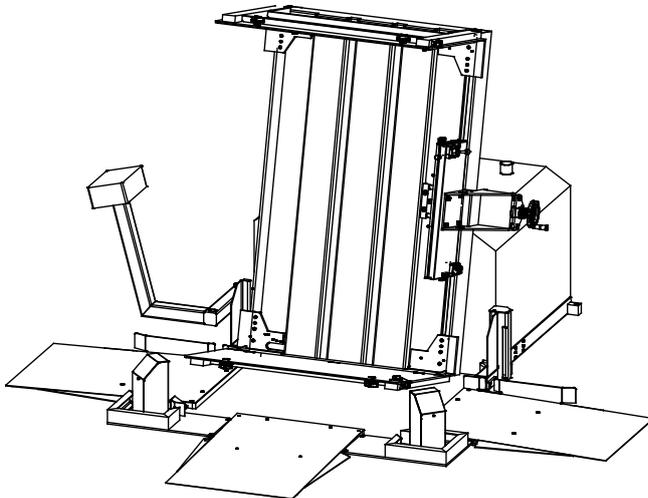


Pile Turner without ramps, access at ground level

Entry from the front side or from the right / left side (depending on the position of the aligning gauge).

- Access at ground level.
- A rectangular pit (depth of 80 mm) is necessary.
- The pile turner is fixed to the floor with dowels.

Version F



Pile Turner with ramps

Entry from the front side or from the right / left side (depending on the position of the aligning gauge).

- Access over ramps (length: 120 cm) onto platforms (height: 50 mm).
- Floor preparation is not necessary.
- The pile turner is fixed to the floor with dowels.